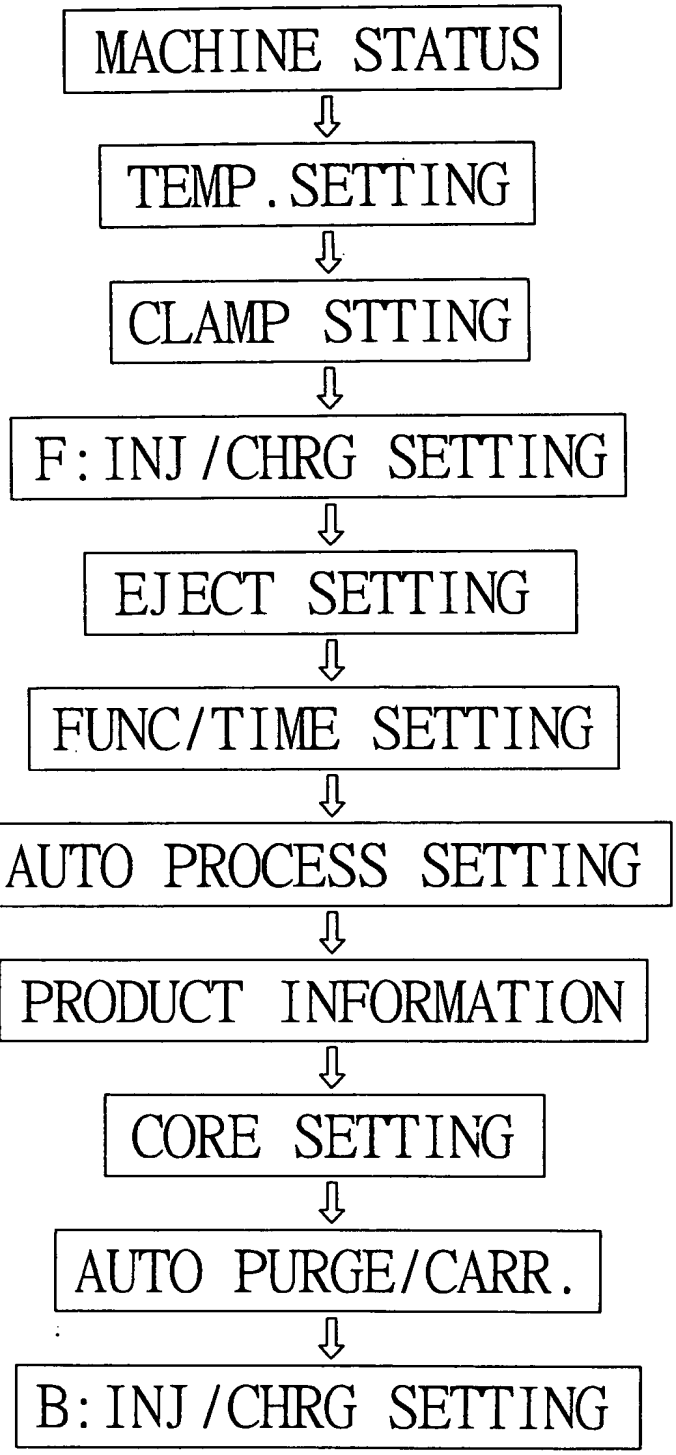
MACHINE STATUS
TEMP.SETTING
CLAMP STTING
F:INJ/CHRG SETTING
EJECT SETTING
FUNC/TIME SETTING
AUTO PROCESS SETTING
PRODUCT INFORMATION
CORE SETTING
AUTO PURGE/CARR.
B:INJ/CHRG SETTING

FIG. 1

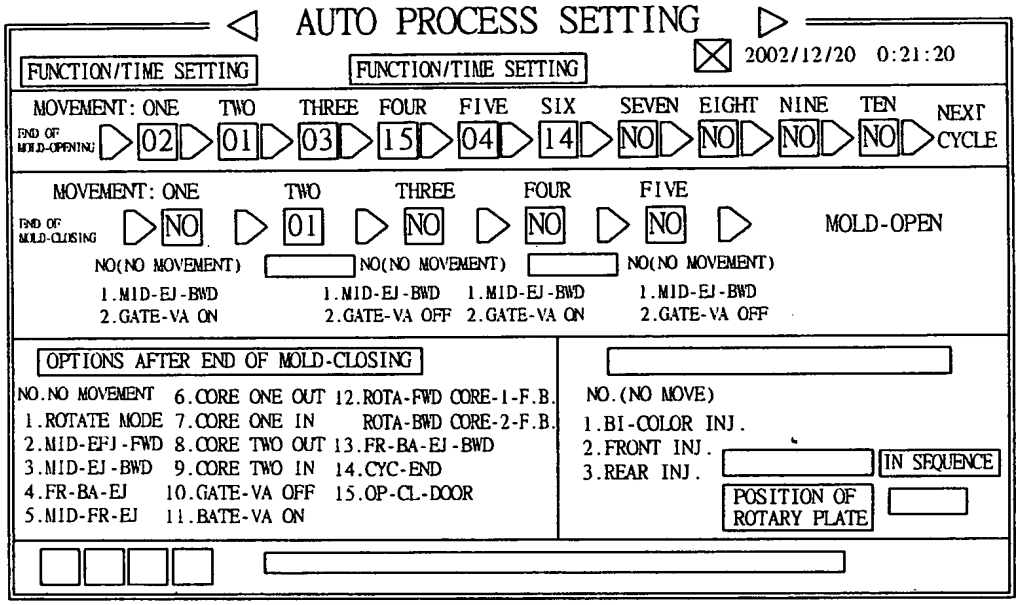
AUTO PROCESS SETTING
FUNCTION/TIME SETTING
FUNCTION/TIME SETTING
2002/12/20 0:21:20
MOVEMENT: ONE TWO THREE FOUR FIVE SIX SEVEN EIGHT NINE TEN
END OF MOLD-OPENING
02 01 03 15 04 14 NO NO NO NO
NEXT CYCLE
MOVEMENT: ONE TWO THREE FOUR FIVE
END OF MOLD-CLOSING
NO 01 NO NO NO
MOLD-OPEN
NO(NO MOVEMENT)
NO(NO MOVEMENT)
NO(NO MOVEMENT)
1.MID-EJ-BWD
2.GATE-VA ON
1.MID-EJ-BWD
2.GATE-VA OFF
1.MID-EJ-BWD
2.GATE-VA ON
1.MID-EJ-BWD
2.GATE-VA OFF
OPTIONS AFTER END OF MOLD-CLOSING
NO.NO MOVEMENT
1.ROTATE MODE
2.MID-EFJ-FWD
3.MID-EJ-BWD
4.FR-BA-EJ
5.MID-FR-EJ
6.CORE ONE OUT
7.CORE ONE IN
8.CORE TWO OUT
9.CORE TWO IN
10.GATE-VA OFF
11.BATE-VA ON
12.ROTA-FWD CORE-1-F.B.
ROTA-BWD CORE-2-F.B.
13.FR-BA-EJ-BWD
14.CYC-END
15.OP-CL-DOOR
NO.(NO MOVE)
1.BI-COLOR INJ.
2.FRONT INJ.
3.REAR INJ.
IN SEQUENCE
POSITION OF ROTARY PLATE

FIG. 2

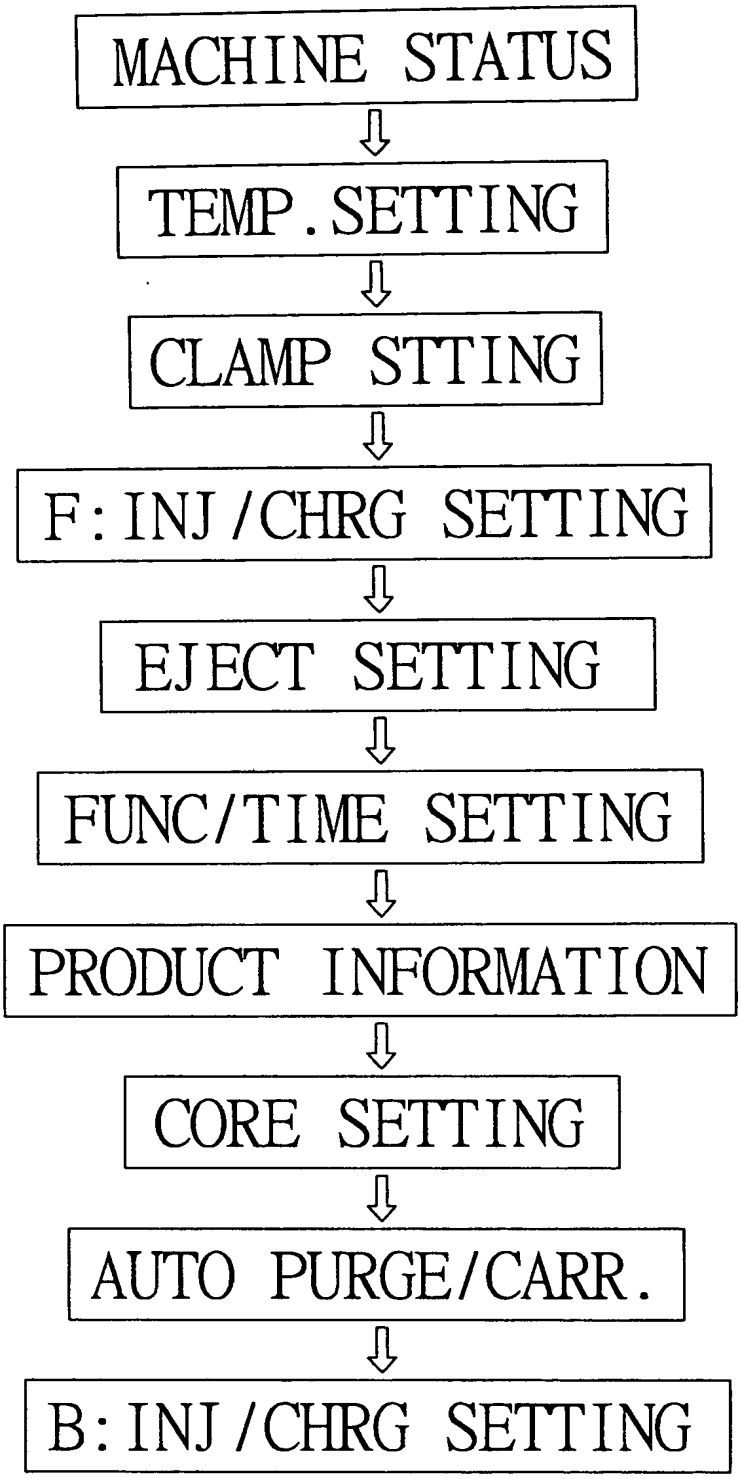

FIG. 3 (PRIOR ART)

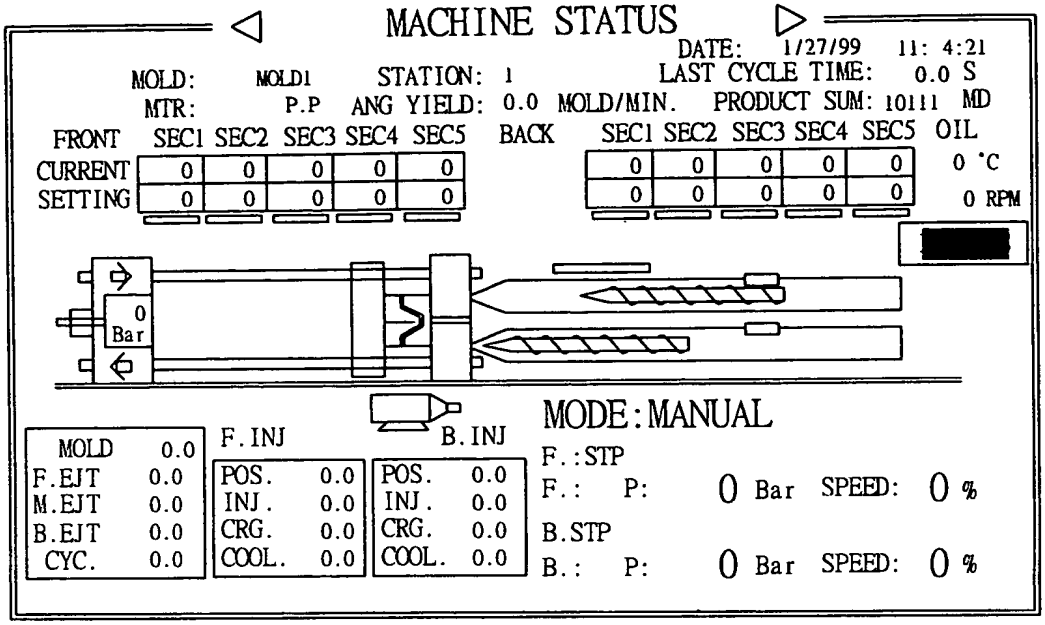

FIG. 4 (PRIOR ART)

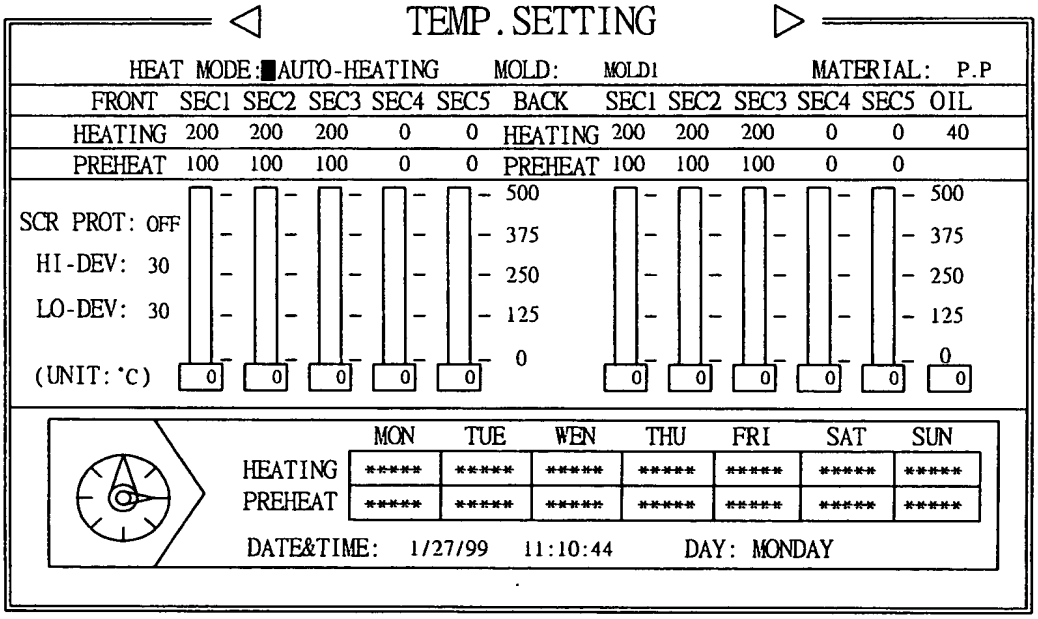

FIG. 5 (PRIOR ART)

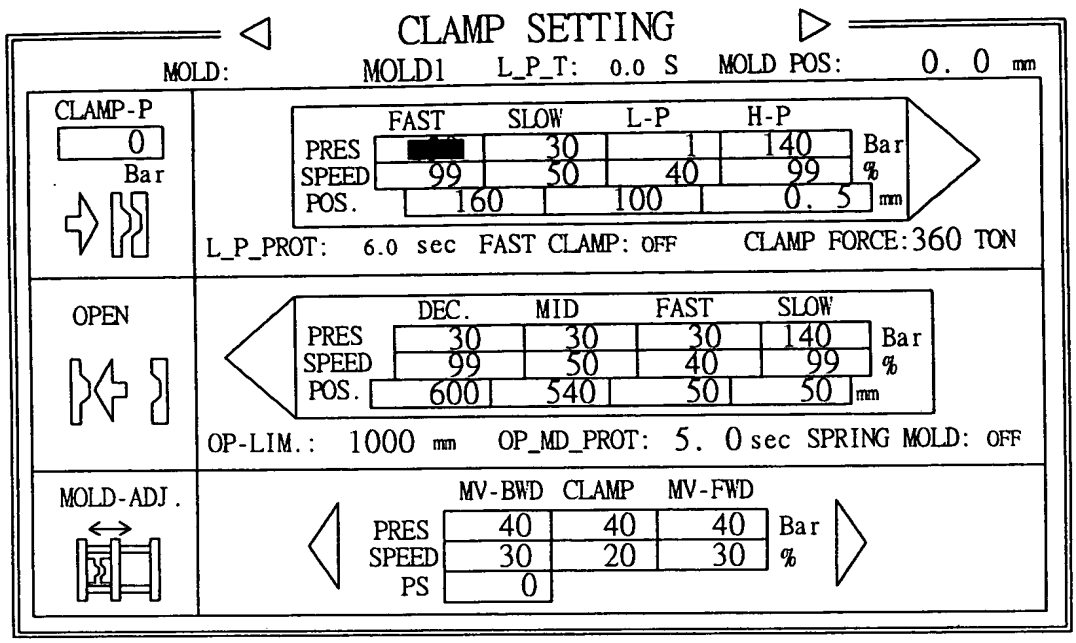

FIG. 6(PRIOR ART)

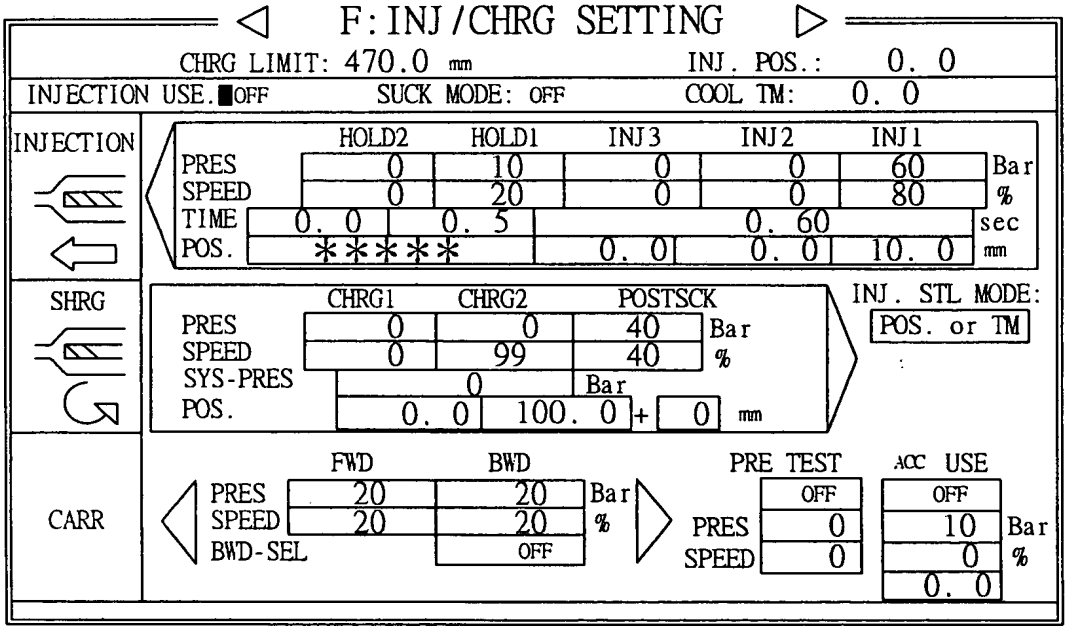

FIG. 7(PRIOR ART)

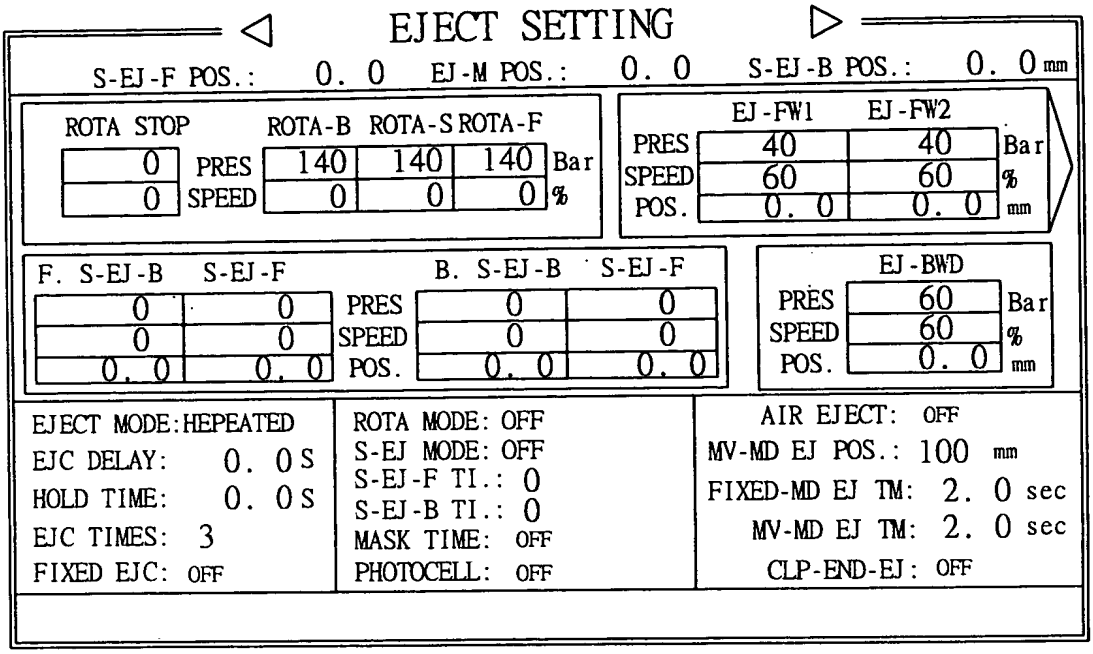

FIG. 8 (PRIOR ART)

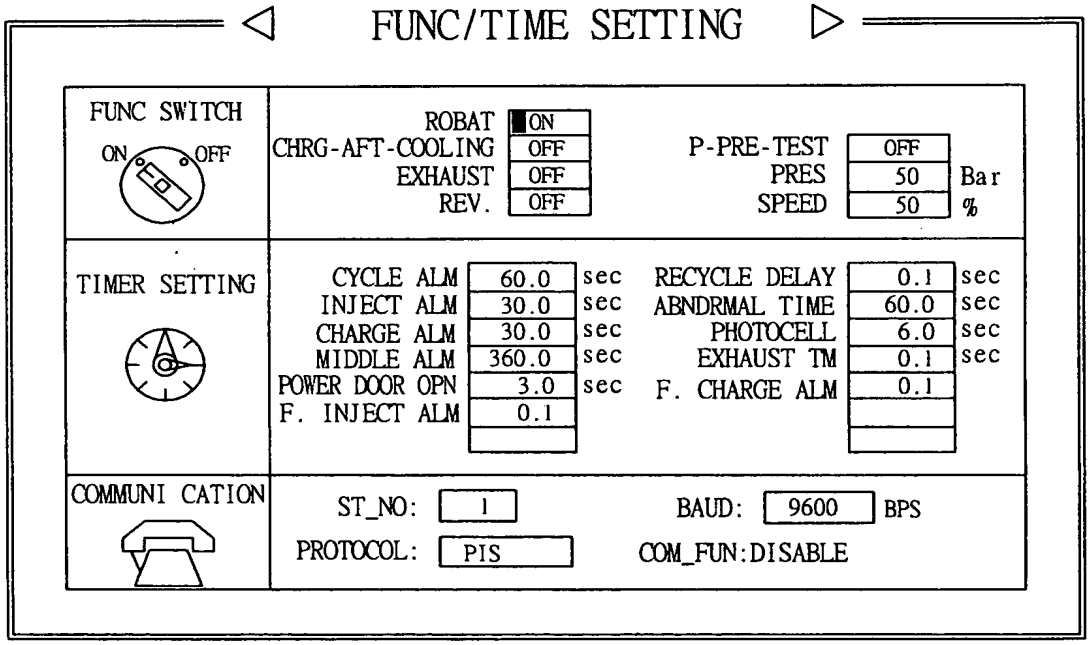

FIG. 9 (PRIOR ART)

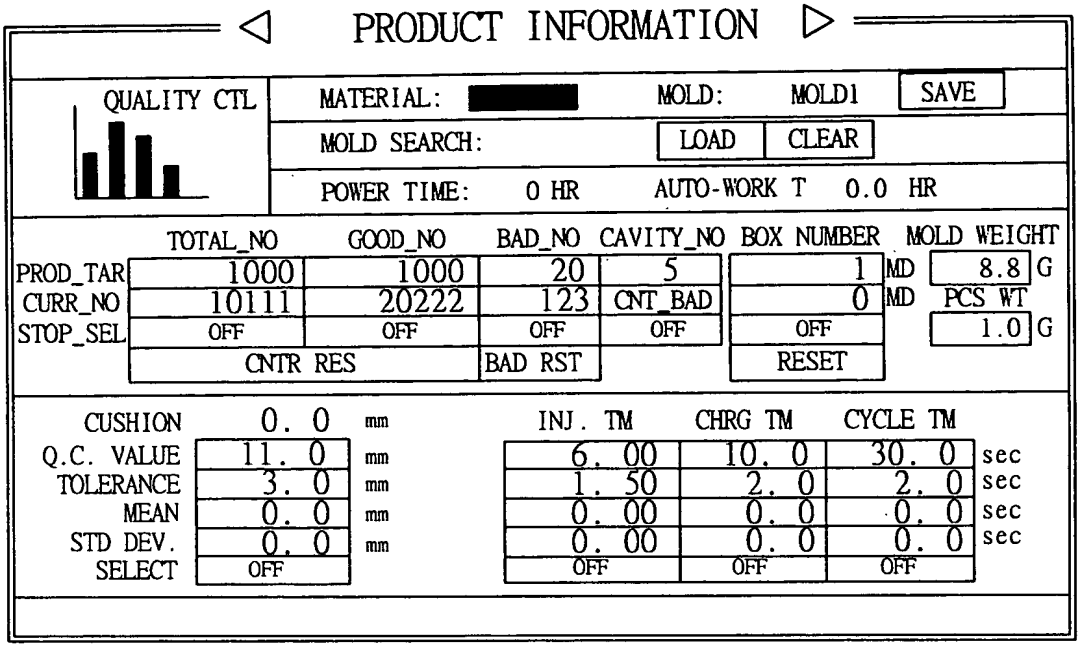

FIG. 10(PRIOR ART)

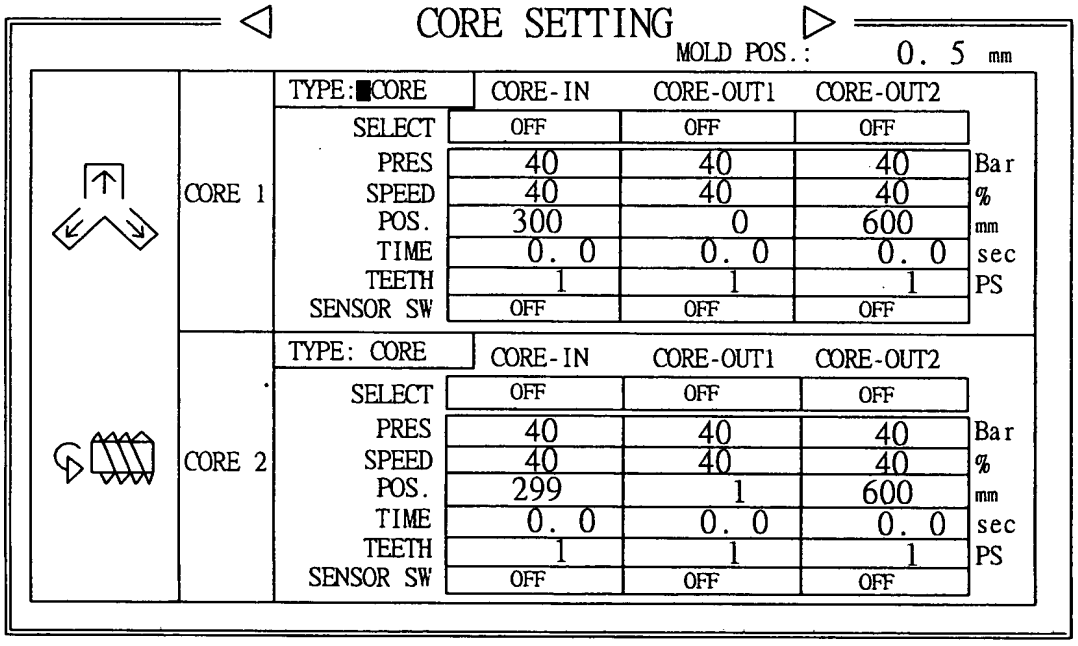

FIG. 11(PRIOR ART)

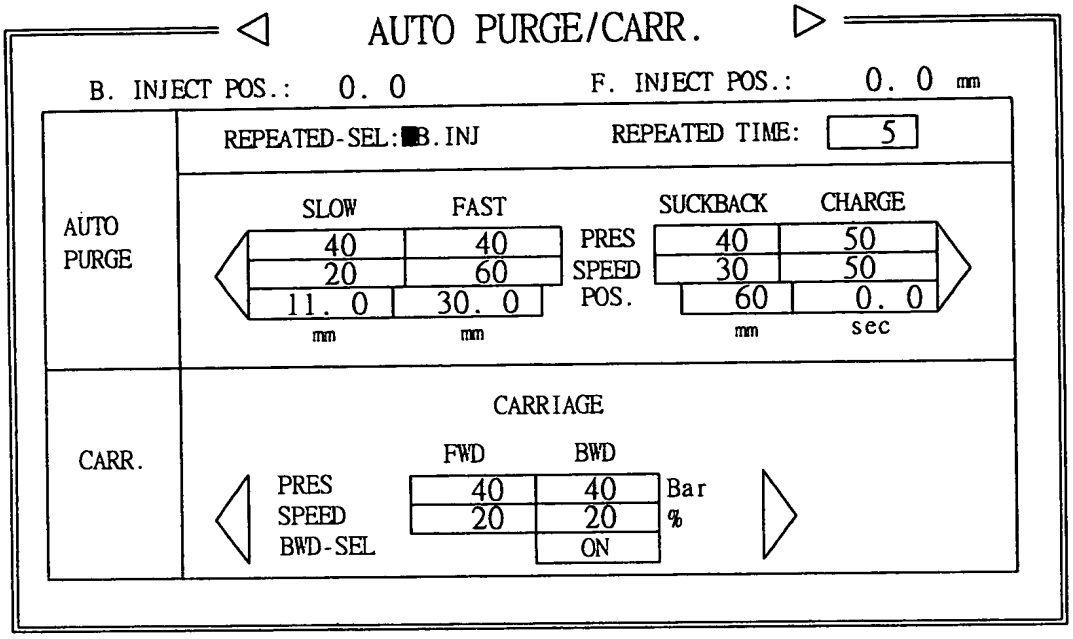

FIG. 12 (PRIOR ART)

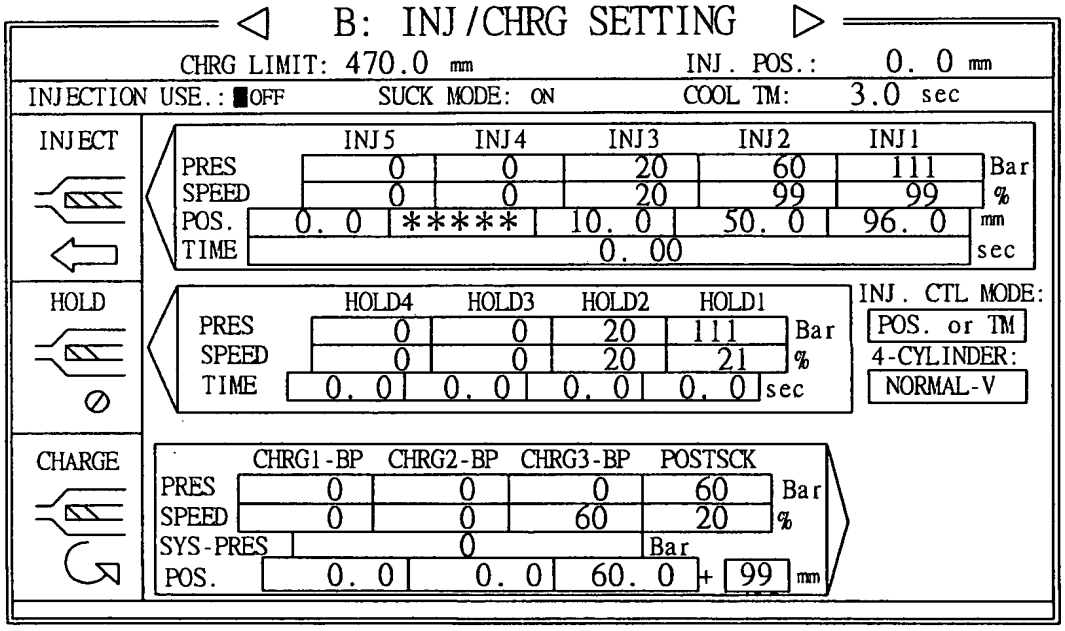

FIG. 13 (PRIOR ART)